

1 1. A method for manufacturing a ball that is permanently and robustly
2 attached to a tether, said method comprising the steps of:
3 folding an end portion of the tether back upon the remainder of the tether;
4 fastening the end portion to the remainder to produce an enlarged end on the
5 tether;
6 inserting the enlarged end of the tether into a mold having a spherical cavity
7 for producing the ball;
8 pouring an activated liquid polymer into the mold;
9 letting the activated polymer cure;
10 removing the mold from the cured polymer.

1 2. The method of Claim 1 wherein the tether is a length of elastic shock
2 cord having a core bundle of rubber strands surrounded by a cover of braided nylon.

1 3. The method of Claim 1 wherein the polymer is urethane foam.

1 4. An article of manufacture comprising:
2 a length of elastic shock cord having a reverted end portion;
3 a ball molded of urethane foam and including the reverted end portion.